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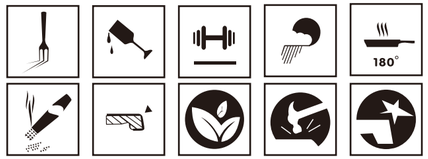
企 业 网 站　　企业公众号



广东农垦

湛江碧丽华模压木制品有限公司

Zhanjiang Bilihua Mold Pressing Wooden Product Co.,Ltd.

Table Top Manufacturer · 2022

国有企业　1987年引进德国模压技术　专注模压木制品生产超30年

粤字号

农业品牌产品

防刮花
Scratch Resistant

耐灼烧
Resistant to Cigarette Burns

耐高温达180°
Heat Resistant to 180℃

耐污染
Stain Resistant

优雅的包角处理
Elegant &Comfortable

防水
Water Proof

坚固耐用
Stable and Robust

环保
Environmental Friendly

易清洁
Easy to Clean

耐气候变化
Weather Resistant

耐冲击
Durable

碧丽华®

公司 Company 简介 Introduction 2022

湛江碧丽华模压木制品有限公司是1987年引进德国模压技术和成套设备建设起来的专业生产模压木制品产品的国有生产企业。公司位于广东省湛江市，厂区占地面积150，000㎡，目前已形成模压餐桌，模压课桌椅，模压卡板，模压板材，模压素板，模压家具配件以及配套钢架七个系列80多种规格的“碧丽华”牌产品系列。

“碧丽华”模压木制系列产品是橡胶木刨花、合成树脂、三聚氰胺纸经高温高压一次模压成型，产品严格按照GB/T 17657–2013标准生产，技术独特，工艺精湛，经久耐用，美观典雅，具有高强度防水、耐磨擦、耐酸碱、耐炽热等优点.

企业通过ISO 9001:2015质量管理体系，ISO 14001:2015环境管理体系，ISO 45001:2018职业健康安全管理体系认证；公司系列产品曾荣获国家优质产品银质奖、省优质新产品奖、省级先进企业和诚信守信用企业等荣誉称号。

公司产品以卓越的性能、可靠的品质和周到的售后服务，深受用户信赖。产品畅销全国各省市，并出口美国、欧洲、非洲，东南亚等地区。诚挚欢迎社会各界人士加入“碧丽华”行列，本着双赢的原则进行经济技术合作和贸易往来，互惠互利，共创美好未来！

We, Zhanjiang Bilihua Mold Pressing Wooden Product Co.,Ltd., were established in 1987 with about 150000 M² manufacturing plant, and located in Zhanjiang City, Guangdong Province, China. We have own brand “Bilihua”. Main product has 7 categories and 80 different sizes include Table tops for restaurant/cafe, Desktop, Chair seat/back for educational furniture, Pallet, Panel without decor, Furniture component and metal frames.

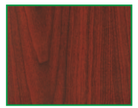
We owns a full set of production line,including enviremetally friendly resin making line,melamine–impregnated paper line,mold pressing line etc. Our products is made of grinding wood chips, synthetic resin and impregnated paper , which is pressed on the chipboard under high temperature and high pressure. We enforces GB/T 17657–2013 production standards. Our products has high quality and exquisite technique, which is Durable, beautiful and elegant. The products has waterproof, abrasion resistant, acid and Alcohol resistant, heat resistant and other advantages.

Our enterprise passed ISO 9001:2015 quality management system,ISO 14001:2015 environmental management system, and ISO 45001:2018 occupational health and safety management system certification. We won many honors, such as the national quality product silver award, Provincial High quality New product award etc.

Now our products has become a famous brand in domestic market and have been exporting to over 40 countries in EU,USA,The Middle East,Asia Pacific,Latin America and Africa.Welcome to become our agent or distributor in your area. Based on win–win and mutual benefit, let us work together and create a better future! mutual benefit, create a better future!.

颜色编号 Color code

颜色名称 Color names


7720-18
红樱桃 Dark Mahogany

0744-6
桦木 Beech

8011
米黄 Bright Yellow

8012
棕色 Dark Rift Oak

8014
黄橡 Yellow Oak

8017
浅橡 Light Oak

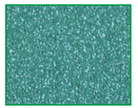
8019
棕橡 Brown Oak

8020
点白 Grey and White

8022
灰布纹 Grey Cloth

8023
麻点黄 Beige

8024
麻点灰 Grey Nebula


8025
麻点绿 Green Nebula

8029
枫木 Maple

8030
银灰 Silver Grey

8030A
胡桃木 Walnut

8031
枣红 Red

8032
深蓝 Blue

8037
棕大理石 Brown Marble

8038
汉白玉 White Marble

8040
绿色 Green

8041
纯白 White

8043
浅蓝 Light Blue

8104-3
樱桃木 Cherry

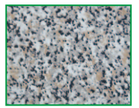
9034
古松木 Ancient Pine Wood

Color Swatch 颜色&编号

9036
树榴 Burls

9038
柚木 Teak

9039
黄枫木 Yellow Maple


9042
花岗岩 Granite

9043
黑白花 Modern Flower

9044
花海 Flower Ocean

9045
松香玉 Rosin Jade

9046
古木纹 Antiquity Wood

9048
白水曲 Weathered Oak

9049
鸡翅木 Zebra

9051
冰晶石 Crystal

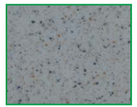
9052
龙红玉 Paradoxite

9053
朽木 Drift Wood

9054
水泥色 Cement

9055
彩拼木 Reclaimed Wood

9056
雨花石 Rain Flower Pepples


9057
彩点石 Mottled Stone

9058
五彩缤纷 Variegation

9059
碧玉石 Big Flower Green

9060
英伦橡木 England Oak

9064
脂红拼木 Kbana Rouge

9066
堪萨斯拼木Kensas

9071
白橡 White Oak

M0910-3
直芯橡木 Onyx Grey

M0931-1
横灌木 Pearl Wood

橡胶木场 Rubber wood yard

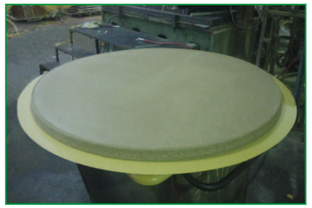
刨片制备 Production line of grinding wood chips

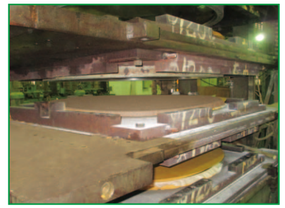
橡胶木刨花 Grinding wood chips

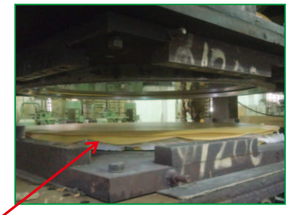
制胶 Making resin line

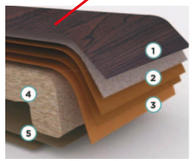
合成树脂 Synthetic resin

冷坯铺装 Cold pressing


冷坯 Un-laminated body


冷坯入热模 Cold chipboard into hot mould

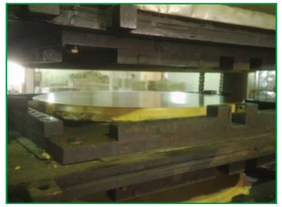

装饰纸贴面 Impregnated paper pressed on the chipboard

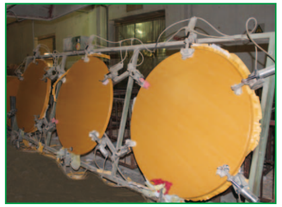


产品内部构造
Product inner struction

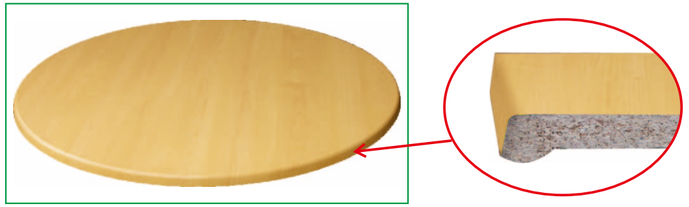
1. 浸胶装饰纸
2. 浸胶底层纸
3. 浸胶覆盖纸
4. 防潮防水的高密度基材
5. 浸胶平衡纸

高温高压 High tempreture and high pression


成型脱模 Thermo pressing


冷却定型 Shaping and cooling

产品修边 Edge sanding


成品 Finished product

内胶合强度

检测原理：内胶合强度是试件表面承受均匀分布的拉力，直至破坏时的抗拉能力的测定。内胶合强度是垂直于试件表面的最大破坏拉力和试件面和之比。

检测结果：根据推荐性国家标准方法检测（GB/T 17657–2013），检测结果为2.0MPa，国家标准为：≥0.7MPa。

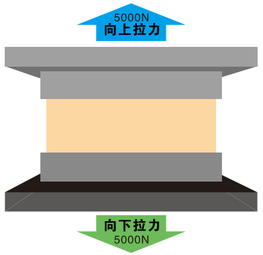
检测说明：根据检测方法(如下图一)要将我们的试件（尺寸50mm×50mm）拉至分裂(如下图二)，则需要在试件两侧施加约5000牛顿的拉力（相当于我们提起约510公斤重的水）。

静曲强度（三点弯曲)

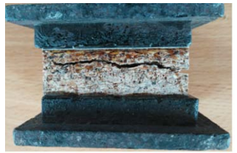
检测原理：三点弯曲的静曲强度，是在两点支撑的试件中部施加载荷进行测定。静曲强度是确定试件在最大载荷作用时 的弯矩和抗弯截面模量之比;

检测结果：根据推荐性国家标准方法检测（GB/T 17657–2013），检测结果为28MPa，国家标准为≥25MPa。

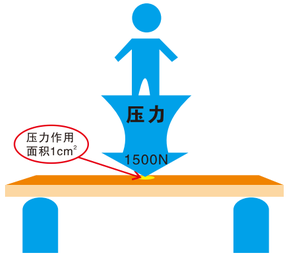
检测说明：根据检测方法，要将我们放置于两个支点（支点距离为200mm）上的试件（尺寸为300mm×50mm×17mm）压断（压力与试件接触面积为1cm^2，且压力必须为垂直于试件中心向下），所需的压力为1500牛顿，即相当于约153公斤重的物体压在一个手指头上。

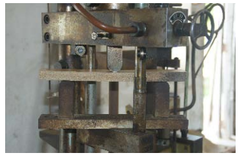


图一



图二





握螺钉力

检测原理：握螺钉力是确定拔出拧入规定深度的自攻螺钉所需的力。

检测结果：根据推荐性国家标准方法检测（GB/T 17657–2013），检测结果为1500N。国家标准为：≥600N。

检测说明：根据检测方法(如下图一)要将拧入我们试件的螺钉拔出，则需要1500牛顿的拉力，该拉力相当于提起153公斤重的物体所使用的力。

吸水厚度膨胀率

检测原理：试件吸水后厚度的增加量与吸水前厚度之比。

检测结果：根据推荐性国家标准方法检测（GB/T 17657–2013），检测结果为0.5%，国家标准为：≤8%（常温）。

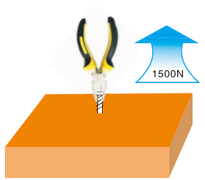
检测说明：根据检测方法，将我们的试件（尺寸10mm*10mm）浸于PH值为7±1的水（20±1℃）中，2小时后测定试件吸水厚度的增加量。
经过测试，我们试件浸于（20±1℃）的水中2小时后，测定的试件吸水厚度增加量≤0.5%。

甲醛释放量

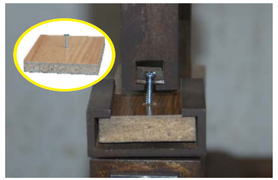
检测原理：把表面积为1m^{2}的样品放入气候箱内，恒温恒湿条件下平衡处理15天以上，甲醛从样品中释放出来，抽取箱内混合的空气并通过盛有蒸馏水的吸收瓶，溶于水中后计算出空气中的甲醛含量。

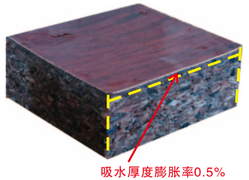
检测结果：根据国家标准办法检测（GB18580–2017，1m^{3}气候箱法），检测结果0.088mg/m^3，达到E$_1$级，国家标准为：E$_1$≤0.124mg/m^3。

检测说明：严格按照国家标准办法检测（GB18580–2017，1m^{3}气候箱法）进行检测，样品平衡处理后，采取不含甲醛的铝胶带封边，未封边长度为0.75m。



图一





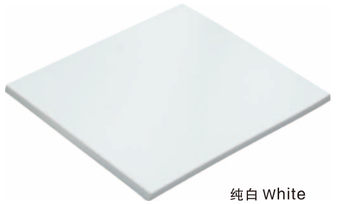
模压餐桌系列有23种规格的餐桌面板，表面采用三聚氰胺浸渍纸饰面。产品外型美观，坚固耐用，具有防水、耐磨擦、耐酸碱、耐高温、易清洁等优点。

23 sizes available, suitable for public use, such as bar、restaurant、 hotel、cafe etc.

- Durable, break-proof
- Water Proof
- Heat Resistant to 180° C
- Resistant to Cigarette Burn
- Stain Resistant
- Easy To Clean
- Environment Friendly

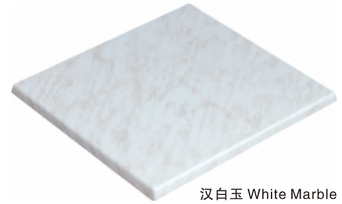
Square Table Top

模压方桌

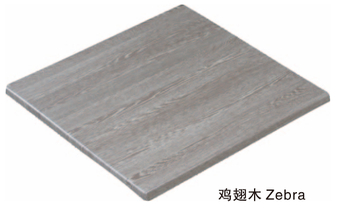


纯白 White

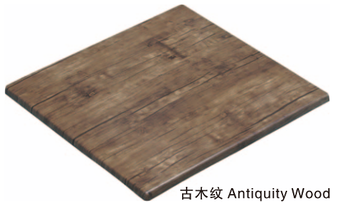
横灌木 Pearl Wood



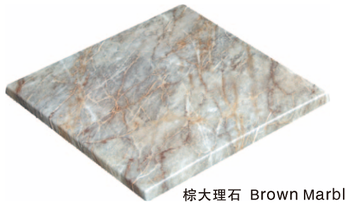
汉白玉 White Marble



鸡翅木 Zebra



古木纹 Antiquity Wood

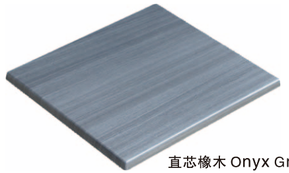


棕大理石 Brown Marble

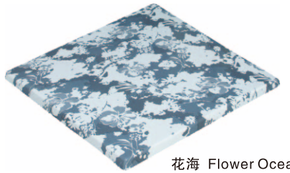
产品外型 Shape	尺寸 Size × mm	厚 度 Edge Design × mm	重 量 Kg	产品型号 Item No.	包装数量 Pcs Per Box
	600×600	30 / 18	5.4	BJ 600	5
	700×700	31 / 17	7.5	BJ 700	5
	800×800	31 / 17	10.0	BJ 800	5
	900×900	25 / 17	11.5	BJ 900	5

模压方桌

Square Table Top

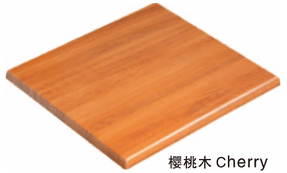


直芯橡木 Onyx Grey

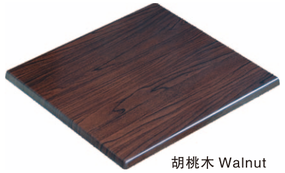


花海 Flower Ocean

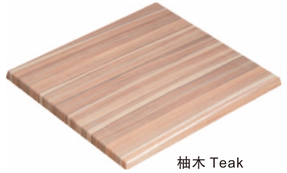
古松木 Ancient Pine Wood



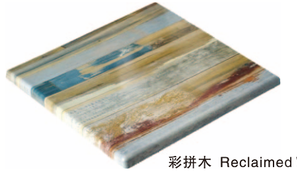
樱桃木 Cherry



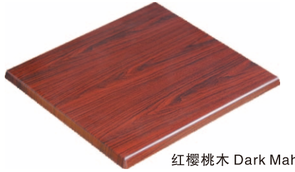
胡桃木 Walnut



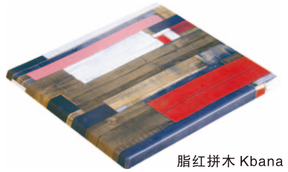
柚木 Teak



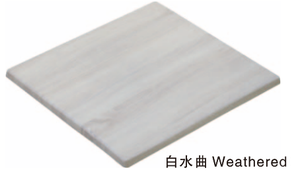
彩拼木 Reclaimed Wood



红樱桃木 Dark Mahogany

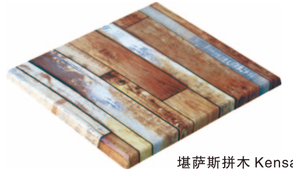


脂红拼木 Kbana Rouge



白水曲 Weathered Oak

枫木 Maple



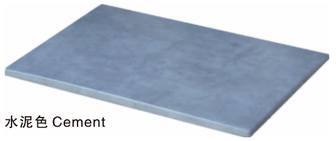
堪萨斯拼木 Kensas

FOOD COURT

汉白玉 Marble Light

英伦橡木 England Oak

枫木 Maple


水泥色 Cement

榉木 Beech

樱桃木 Cherry

产品外型 Shape	尺寸 Size×mm	厚 度 Edge Design×mm	重 量 Kg	产品型号 Item No.	包装 Pcs/Ctn.
	800×600	33	7.0	BJ 800×600	5
	900×600	30	8.8	BJ 900×600	5
	1100×600	31	9.5	BJ 1100×600	4
	1200×600	35	11.5	BJ 1200×600	3
	1200×700	35	12.8	BJ 1200×700	3
	1200×800	35	15.8	BJ 1200×800	3
	1270×650	27	11.0	BJ 1270×650	4
	1350×850	34	16.8	BJ 1350×850	3
	1700×800	36	20.0	BJ 1700×800	2
	1800×900	36	29.0	BJ 1800×900	2

Rectangle Table top 模压长方桌

鸡翅木 Zebra

古木纹 Antiquity Wood

彩拼木 Reclaimed Wood

会议台 Conference Table

阅览台 Cariel

快餐台 Fastfood Table

Round Table top 模压圆桌

汉白玉 Marble Light

纯白 White

白水曲 Weathered Oak

鸡翅木 Zebra

胡桃木 Walnut

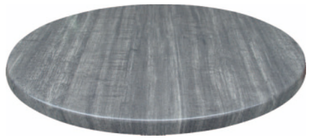
红樱桃 Dark Mahogany

产品外型 Shape	尺寸 Size × mm	厚 度 Edge Design × mm	重量 Kg	产品型号 Item No.	包装 Pcs/Ctn.
●	ϕ 600	30 18	4.5	BJ ϕ 600	5
	ϕ 700	30 17	5.8	BJ ϕ 700	5
	ϕ 800	30 17	7.4	BJ ϕ 800	5
	ϕ 914	23 16	8.5	BJ ϕ 914	5
	ϕ 1000	25 17	10.5	BJ ϕ 1000	5
	ϕ 1200–I	26 18	16	BJ ϕ 1200–I	3
	ϕ 1200	25 17	15.5	BJ ϕ 1200	3
	ϕ 1400	26 18	22.5	BJ ϕ 1400	3
	ϕ 1600	35 18	29.5	BJ ϕ 1600	2

模压圆桌 Round Table top

黑白花 Modern Flower

米黄 Bright Yellow

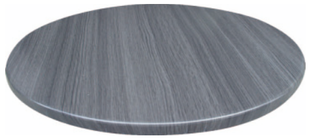

朽木 Drift Wood

浅橡 Light Oak

柚木 Teak

花岗岩 Granite

枫木 Maple


直芯橡木 Onyx Grey

松香玉 Rosin Jade

冰晶石 Crystal

花海 Ocean Flower

龙红玉 Paradoxite

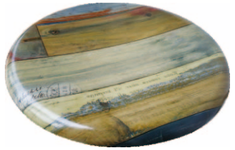
模压凳板系列有6种规格，表面采用三聚氰胺浸渍纸饰面。

Made with Mold-pressing technology, 6 sizes available suitable for both public and home use, such as bar, restaurant, cafe and hotel.

汉白玉 Marble Light

枫木 Maple

棕大理石 Brown Marble


彩拼木 Reclaimed Wood

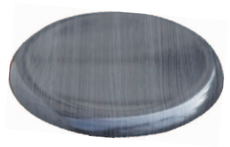
雨花石 Rain Flower Pepples

松香玉 Rosin Jade

柚木 Teak

樱桃木 Cherry

产品外型 Shape	尺寸 Size×mm	厚 度 Edge Design×mm	重量 Kg	产品型号 Item No.	包装 Pcs/Ctn.
●	ϕ300	21 二 20	0.9	BJϕ300	25
	ϕ330	22 二 20	1.25	BJϕ330	15
	ϕ400	24 二 20	1.8	BJϕ400	15
■	330×230	18.5 二 17	1.0	BJ 330×230	24
	350×260	18.5 二 17	1.15	BJ 350×260	20
■	275x275	18 二 12	0.9	BJ 275x275	25


直芯橡木 Onyx Grey

红樱桃 Dark Mahogany

浅橡 Light Oak

树榴 Burls

黄橡 Yellow Oak

棕色 Dark Rift Oak

点白 Grey and White

横灌木 Pearl Wood

CHILDHOOD

模压学生课桌椅是依照国家教委的要求，按照国家标准生产的，符合国家规定的环保要求。具有高强度、耐摩擦、耐酸碱、防水、耐冲击、不脱层等优点。此系列现有21种规格。

made with mold-pressing technology, suitable for school and trainning instituation

- Durable, High-Density
- Abrasion Resistant
- Scratch Resistant
- Once-Molded, Laminated Surface Never Peeling
- Water Proof
- Stain Resistant
- Environment Friendly

Classroom Desk Top 模压课桌板

BXA-1 单人学生桌面板 黄橡
BXA-1 Single Desk

BXA-2 单人学生桌面板 灰布纹
BXA-2 Single Desk

BXA-3 单人学生桌面板 浅橡
BXA-3 Single Desk

BXA-5 单人学生桌面板 白橡
BXA-5 Single Desk

BXB 单人学生桌面板 绿色
BXB Single Desk

BXB 单人学生桌面板 浅蓝
BXB Single Desk

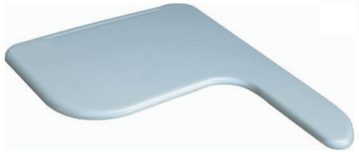
产品外型 Shape	尺寸 Size×mm	厚 度 Edge Design×mm	重量 Kg	产品型号 Item No.	包装 Pcs/Ctn.
	650×450	22 / 16	4.0	BXA-1	5
	650×450	22 / 18	4.2	BXA-2	6
	620×466	20 / 16	3.6	BXA-3	5
	677×493	20 / 17	4.9	BXA-4	5
	632×532	20 / 15	4.5	BXA-5	5
	600×420	20 / 16	3.3	BXB	8

模压课桌板 Classroom Desk Top

BXD 单人学生桌面板 黄橡
BXD Single Desk

BXT 拼圆学生桌面板 浅橡
BXT Hexagon Desktop

BXD 单人学生桌面板 银灰
BXD Single Desk



BXF-1 学生扶手桌面板 银灰
BXF-1 Armlet Desktop

BXF-3 学生扶手桌面板 榉木
BXF-3 Armlet Desktop

产品外型 Shape	尺寸 Size×mm	厚 度 Edge Design×mm	重量 Kg	产品型号 Item No.	包装 Pcs/Ctn.
A×B×C	493×666×360	19 — 16	3.0	BXF-1	5
	620×785×450	19 — 17	4.5	BXF-2	6
	340×520×300	20 — 17	1.7	BXF-3	12
	825×526×405	20 — 16	4.5	BXT	6
	690×530×18	21 — 18	4.5	BXD	5

模压双人课桌 Double Desk Top

BXC 双人学生桌面板
BXC Double Desk

BXC-1 双人学生桌面板
BXC-1 Double Desk

BXC-3 双人学生桌面板
BXC-3 Double Desk

BXC-4 双人学生桌面板
BXC-4 Double Desk

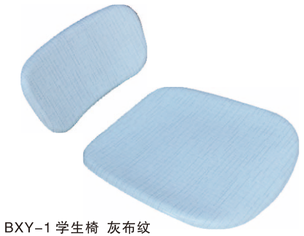
产品外型 Shape	尺寸 Size×mm	厚度 Edge Design×mm	重量 Kg	产品型号 Item No.	包装 Pcs/Ctn.
	1200×450	20 ⌒ 16	6.5	BXC	5
	1100×420	24 ⌒ 18	6.8	BXC-1	5
	1140×370	25 ⌒ 20	6.8	BXC-2	6
	1130×480	25 ⌒ 18	7.8	BXC-3	5
	1300×480	25 ⌒ 18	8.7	BXC-4	5
	1300×500	25 ⌒ 18	9.4	BXC-5	5
	1710×370	25 ⌒ 20	10	BXS	4

Classroom Chair Seat & Back 模压椅板

BXY-1 学生椅 黄橡
BXY-1 Study Chair Seat and Back

BJ430/380 椅板 佛山棕
BJ430/380 Chair Seat and Back

BXY-3 学生椅 枫木
BXY-3 Study Chair Seat and Back



BXY-1 学生椅 灰布纹
BXY-1 Study Chair Seat and Back

产品外型 Shape	尺寸 Size×mm	厚度 Edge Design×mm	重量 Kg	产品型号 Item No.	包装 Pcs/Ctn.
	380×360	15 ⌒ 15	1.3	BXY-1	12
	360×170	14 ⌒ 14	0.65		
	390×360	14 ⌒ 14	1.6	BXY-3	10
	400×150		0.65		
	430×380	13 ⌒ 13	1.5	BJ 430×380	12
	380×190	12 ⌒ 12	0.7		

Complete Set of Classroom Desk & Chair 成套模压课桌

单人固定课桌椅

单人固定课桌椅

单人升降课桌椅

单人固定课桌凳

单人升降课桌凳

双人固定课桌椅

模压排椅板、板材各有2种规格，表面采用三聚氰胺浸渍纸饰面。

Terrace seat&back and mold pressing board both have 2 styles,laminated with melamine paper,good for school,institution etc.

Terrace Seat and back、Mold Pressing Board 模压排椅、板材

BXJ-1 阶梯椅板
BXJ-1 Terrace Seat And Back

BXJ 阶梯椅板
BXJ Terrace Seat And Back

产品外型 Shape	尺寸 Size×mm	厚度 Edge Design×mm	重量 Kg	产品型号 Item No.	包装 Pcs/Ctn.
	400×450	13 — 13	2.0	BXJ	15
	420×480	12 — 12	1.9		
	410×460	14 — 14	2.0	BXJ-1	18
	360×470		1.7		
	5500×605	25 — 17	48	BB605	1
	5500×405	25 — 17	32	BB405	1

模压卡板 Mold Pressing Pallet

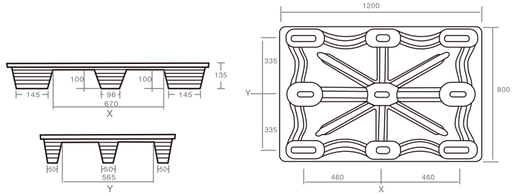
BF8 卡板
BF8 Pallet

模压卡板是引进德国先进技术和成套设备，应用纯橡胶木刨花和合成树脂，经高温高压一次模压成型。产品具有完美的圆角和锥形角，便于多向机械操作，无铁钉，能更好的保护产品。同时具有尺寸精确、强度大、可重复使用、重叠堆垛容易、防水、防虫、免熏蒸和免检疫等优点。产品符合国际无毒害（SGS）要求。

Mold Pressing pallet series,hot-molded with wood chips and mixed resin at one time,good for oversea transportation,transferring in warehouse and port.

Features:

- Rounded corner and taper support, easy for transportation
- No nails used, good for protecting goods
- Precise size, high-density
- Easy for stacking
- Water-proof
- Worm-proof
- Non-fumigation
- Non- quarantine
- Nontoxic



型号 Designation	规格(mm) Size × mm	净重(kg) N.W.	动载(T) Moving loadability	静载(T) Still loadability
BF8	1200X800X135	13.0±1	0.7	2
BF10	1200X1000X135	16.5±1	1.2	3.6
BF11	1100X1100X135	17.5±1	1.2	3.6

模压素板 Mold Pressing Board Core

模压素板是采用纯橡胶木刨花和合成树脂，经过高温高压一次模压成型，可直接使用或经过二次贴面处理后使用。产品具有防水，耐高温，免熏蒸和免检疫等优点。

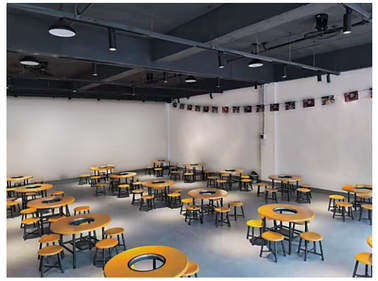
Board Core (Shaped panel without lamination) was made of rubber wood shavings and synthetic resin,it can be laminated with paper,leather,PVC,fiberglass or any other lamination.Product features,Durable, Heat resistant Non-fumigation.

医疗马桶座椅
Medical Toilet Seat

飞镖板

衣帽架底座

产品外型 Shape	尺寸 Size × mm	厚 度 Edge Design × mm	重 量 Kg	产品型号 Item No.	包装 Pcs/Ctn.
	Ø350x13	18 ⌒ 13	1.1		20



中国(广州)国际家具博览会(CIFF)

中国(成都)国际家具展览会

中国(广州)国际家具博览会(CIFF)

马来西亚国际家具展（MIFF）

迪拜家具展(迪拜INDEX展)

中国(上海)国际家具展览会